



WestRock Packaging Systems, LLC

SINGLE LEVEL BILL OF MATERIAL

Date Printed: 9/14/2021 1:51:40PM

ASSEMBLY NUMBER: U5005246M-1148

ASSY, REC SPARES 1250M-1148 RHM

REVISION LEVEL: -

BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
000		***** ***** * 1250M-1148 RHM * * RECOMMENDED SPARES * ***** COPIED FM U5005246M-1140 ***** ***** ** FRAME ASSEMBLY ** *****	1.00	EA	-	
001	U5026019P	FILTERS, 16X10 4PK FOR HOFF N360626G050 ***** ** HOPPER ** *****	1.00	EA	-	08010
002	U5001496P	GEARMOTOR, SM-HYP, 90W,240:1 B ***** *** VACUUM PUMP ***** *****	1.00	EA	C	08110
003	U5004256P	FILTER,INTERNAL BECKER VT4.25	3.00	EA	-	08203
004	U5004257P	FILTER, EXTERNAL BECKER ***** ** CARTON MAGAZINE ** *****	3.00	EA	-	08204
005	U5012842P	LINEAR VIBRATOR, PNEUMATIC ***** ** CARTON FEEDER ** *****	1.00	EA	?	08303
006	U5002950P	CAM RLR,W/STUD,1.125DIA,RBC	6.00	EA	?	08403
006A	U6003675P_EXP	SKT HD SET SCR,7/16-20UNF X 1/2 SST	1.00	EA	-	
007	U5003632P	VACUUM CUP,50MM,STIFF,CLEAR	12.00	EA	?	08404
007A	02-000311-0021-0	VACUUM CUP, MOD 2" BLUE	24.00	EA	?	
007B	U6003676P_EXP	HEX NUT,7/16-20UNF,JAM,NYLON INSERT	1.00	EA	-	



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008	09-031843-0000-0	VACUUM CUP, 2-3/4 DIA, BLUE	24.00	EA	?	08405
009	U5000466M	VACUUM SCREW	2.00	EA	C	08406
010	09-036399-6684-0	TUBE, COIL 8MMX3, POLYURETHANE BLACK	2.00	EA	-	08407

		*** INFEED CONVEYOR ***				

011	09-035670-1046-0	CHAIN, MATTOP 17.5"W	60.00	IN	B	08502
012	U5001060P	MATTOP CHAIN, 4-1/2" WIDE	12.00	IN	?	08503

		**** METERING CHAIN ****				

013	U5005068M	METERING LUG BASE RHM MD	2.00	EA	A	08702
013A	U5005199M	ASSY,METERING LUG ATT 57/204 RHM	2.00	EA	A	
014	U5000232M	LF863TK3-1/4 TOP PLATE,MOD	4.00	EA	?	08703
015	U5000231P	863 TAB LF LINK	4.00	EA	?	08704

		** GROUPER CONVEYOR ***				

016	U5001425M	CHAIN LINK TOP, MOLDED	5.00	EA	?	08802
017	U5001426M	CHAIN LINK TOP, MOLDED W/SLOTS	3.00	EA	?	08803
018	U5002392M	GROUPER LUG 2X66/211 CAN RHM	2.00	EA	F	08805
019	U5002868M	GROUPER LUG 3X66/211 RHM	1.00	EA	D	08804
020	U5002394M	GROUPER LUG 4X66/211 CAN RHM	1.00	EA	F	08806
021	U5005218M-002	GROUPER LUG, 2X57/204 EXT RHM	2.00	EA	-	
022	U5006034M	GROUPER LUG 3X57/204 RHM	1.00	EA	B	
023	U5008400M-001	GROUPER LUG 4X57/204 EXT RHM	1.00	EA	-	



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024	U5003288P	LINK, CONNECTING W/EXT PIN ***** **** CARRIER PARTS **** *****	2.00	EA	-	08807
025	U5000160P	CARRIER LUG CONNECTING LINK	4.00	EA	E	09002
026	U5000813P	BELT, TIMING POLYCHAIN GT	2.00	EA	?	09003
027	U5004799S-002	CARRIER LUG BASE, NARROW RH	1.00	EA	-	
028	U5004801M-002	CARRIER LUG BASE, WIDE RH (SCR)	1.00	EA	-	
029	U5004799M-002	CARRIER LUG BASE, NARROW LH	1.00	EA	-	
030	U5004801M-002	CARRIER LUG BASE, WIDE RH (SCR)	1.00	EA	-	
031	U5004799M-002	CARRIER LUG BASE, NARROW LH	1.00	EA	-	
032	U5004800M-002	CARRIER LUG BASE, WIDE RH *** CARR. LUG ATT STD ***	1.00	EA	A	
033	U5004802M-004	CARRIER LUG, 66/211 LH, LKG	2.00	EA	B	
034	U5004802S-004	CARRIER LUG, 66/211 RH, LKG	2.00	EA	B	
034A	U5004803S-002	CARRIER LUG 66/211x2 RHM, LKG	2.00	EA	D	
034B	U5005311M-001	CARRIER LUG, 57/204 LH, LKG	2.00	EA	B	
034C	U5005311S-001	CARRIER LUG, 57/204 RH, LKG	2.00	EA	B	
034D	U5005791S-001	CARRIER LUG, 57/204x2 RHM, LKG	2.00	EA	B	
034E	U5005312S-001	CARRIER LUG, 57/204x3 RHM, LKG ***** **** GLUER PARTS **** *****	2.00	EA	A	
035	09-035657-3020-0	GLUE NOZZLE .018x.300 RED BLACK	4.00	EA	-	09302



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035A	09-038868-3020-0	GLUE GUN REPL MODULE H200	1.00	EA	-	
036	09-021322-0000-0	NOZZLE CLEAN KIT	1.00	EA	-	09304
037	U5017532P	GLUE FILTER REPL, 100 MESH 5PK	1.00	EA	-	
038	U5020048P	VALVE, NORD SP 3WAY AO/SC 24V	1.00	EA	B	09305

		*COMPRESSION/ACCELERATION				

039	U5007304P	BELT, COMPRESSION 4" WIDE X 91" LONG	2.00	EA	-	09402
040	U5006594P	BELT, ACCELERATION	2.00	EA	?	09403

		PNEUMATICS**				

041	U5013807P	CYL SWTCH NO PNP M8 CBL END	1.00	EA	B	09503
042	09-036391-6684-0	TUBE, 8mm POLYURETHANE BLACK	48.00	IN	-	09505

		* SERVO MOTORS *				

050	U5006414P	SERVOMOTOR, MSK, 8 Nm	1.00	EA	B	50010
051	U5006413P	SERVOMOTOR, MSK, 2.7 Nm	1.00	EA	C	50020
052	U5009081P	SERVOMOTOR, 1.7Nm MSK040B	1.00	EA	A	50030
053	U5006415P	SERVOMOTOR,MSK,2.7Nm W/BRAKE	1.00	EA	A	50040

		ELECTRICAL REC SPARES				

054	U5026638P	MOTOR PROTECTOR 4.5 TO 6.3 AMPS	1.00	EA	-	
055	U5002631P	TERM BLK RELAY, 24VDC COIL	1.00	EA	?	60170
056	U5016331P	CONTACTOR,24V, 32 AMP,SIEMENS	1.00	EA	?	60215



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057	U5026641P	CONTACTOR, 3 PHASE, 9 AMP	1.00	EA	-	
058	U5009296P	CABLE, M8 X M12 FEMALE, 5M	1.00	EA	C	62830
059	U5009295P	CBL, M8M TO M12F, 2m, 3 PIN, STR/STR	1.00	EA	B	62835
060	09-035380-2061-0	SENSOR CABLE	1.00	EA	A	63045
061	U5013819P	CBL, M8M TO M8F, 2m, 3 PIN, STR/STR	1.00	EA	A	64020
062	U5009170P	INDRADrive ENCODER CABLE,16m	1.00	EA	?	64110
063	U5009171P	INDRADrive POWER CABLE,16m	1.00	EA	?	64115
064	U5007868P	ETHERNET CABLE,20',CAT5E	1.00	EA	A	64785
066	09-028903-0000-0	PB-AB#800T-FXQ24RA1-RED	1.00	EA	-	66550
067	U5027493P	INDRACONTROL L75.1 MLC, CONFIGURE	1.00	EA	-	
068	U5011393P	INDRADrive SERCOS III 2.0m	1.00	EA	?	
069	U5027494P	MLC FIRMWARE VER 14	1.00	EA	-	
070	U5020902P	MLC FUNC MODL,PLS CFL01.1-N1	1.00	EA	-	
071	U5011378P	INDRADrive SERCOS III .25M	1.00	EA	?	
072	U5027496P	INDRADrive FIRMWARE	1.00	EA	-	
073	U5006920P	INDRADrive DUAL AXIS PWR MOD.	1.00	EA	-	68015
074	U5027495P	INDRADrive CONTROL UNIT DOUBLE AXIS,	1.00	EA	-	
075	U5006917P	INDRADrive POWER SUPPLY	1.00	EA	-	68140
076	09-035283-2116-0	WDMLR CB 10.0 AMP - 2 POLE	1.00	EA	-	68435
077	U5009495P	CKT BRKR,3A,1-POLE,UL489	1.00	EA	-	70820
078	U5002510P	CIRCUIT BREAKER 0.5 AMP	1.00	EA	-	70835



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082	U5027570P	DRIVE, AB PFLEX 525, 5.0 HP 230 VAC 3P	1.00	EA	-	
083	U5013651P	DISPLAY,BOSCH,VDP40.3,15"TOUCH	1.00	EA	?	72560
084	U5027458P	VPB40.4 CONTROL CABINET PC, CONFIGURE	1.00	EA	-	
085	U5027459P	CONTROL CABINET PC CONFIGURATION	1.00	EA	-	
086	U5027460P	WINDOWS 10 IoT ENTERPRISE LTSB (64Bit)	1.00	EA	A	
086A	U5020413P	INDRAWORKS COM OPC-SERVER - DON'T ORDER	1.00	EA	?	
087	U5013654P	CABLE,BOSCH VPB TO VDP,2REQ	1.00	EA	?	72600
088		*****	1.00	EA	-	

		*** DAILY REVISIONS ***				

		00-REV.17-1130-0				
		ADDED SQ NO. 006A AND 007B				
		*****RT****HOUSEKEEPING*				

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END OF DETAILS